

INSTALLATION STEPS OF water cooled induction sealing machine

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Packing:

One wooden box (water tank) +One carton (main unit + heating sensor + output line + 16A socket + operation manual + packing list)

1.Installation of the water tank

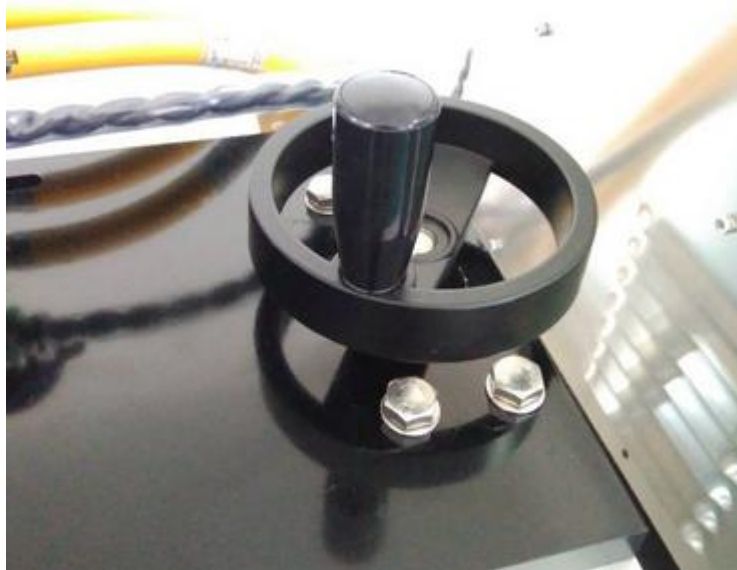
Remove the fixing screws on the top cover of the wooden box and around the base by screwdriver or electric screwdriver . Remove the wooden box.



Pour the water tank with the wooden box base together onto the support, and use a spanner wrench to remove the three M12 screws that secure the base. Stand up the water tank.



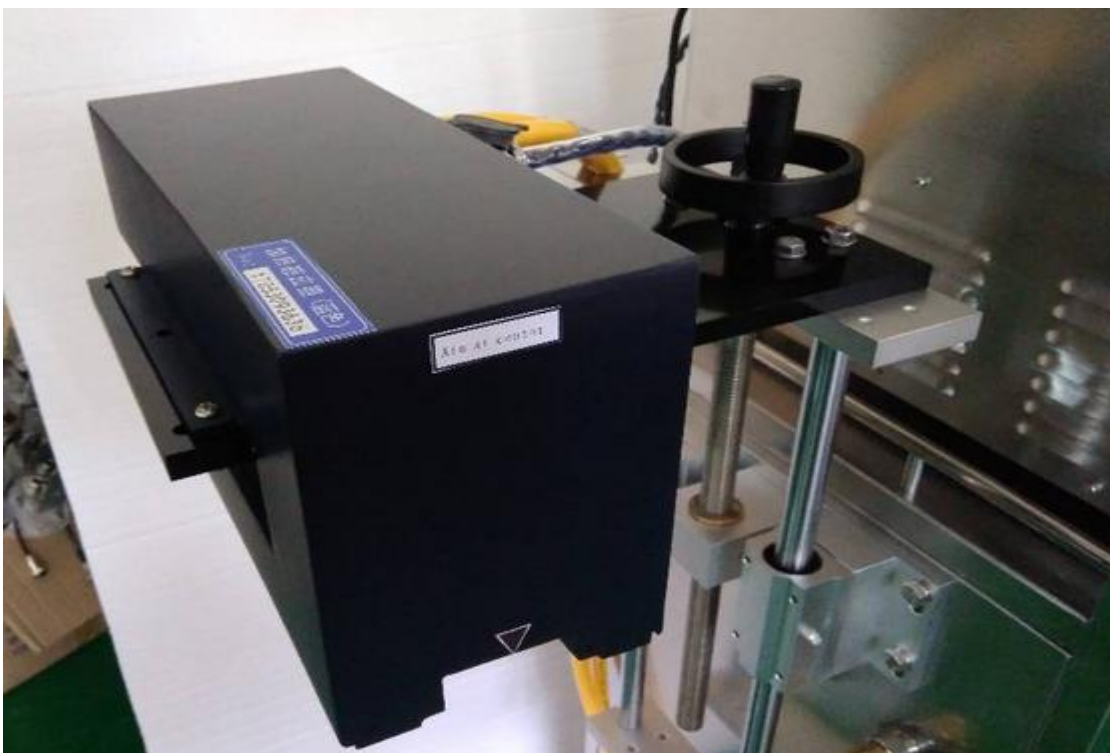
Remove the protective film and tack out the tools and hanging board from the lifting platform. Then remove the remaining protective film on the lifting platform. Fix the hanging board on the lifting platform and tighten with the four M8*25 hex screws in the kit. Fix the black handle onto the lifting platform with the hexagon socket head cap screw.



2.Installation of the heating sensor

Open the carton and take out the heating sensor. Fix the heating sensor onto the lifting platform with the 4 sets of phillips screws. If it is a rotating hanging board, you only need to fix 2 screws.

Connect the yellow hose to the heating sensor and tighten.



3.Main unit connection with the water tank and heating sensor

Remove the dustproof plastic bag from the main unit. Place the main unit on top of the water tank. Note that the front of the main unit and the watertank coolant monitoring are oriented the same.

Plug the water tank cable into the control socket of the main unit and tighten. One end of the output line is connected to the output socket of the main unit and tightened, and the other end is connected to the heating sensor and tightened.

4.Installation of warning light (if any)

Unscrew the two screws that install the warning light on the main unit, and then fix the warning light to the corresponding position with the screw and tighten the screw. Connect the input signal line into the socket of the main unit and tighten.



The installation is complete.



See the next page for the operation of the sealing machine

Operation of the Water Cooled Sealing Machine

Open the door of water tank



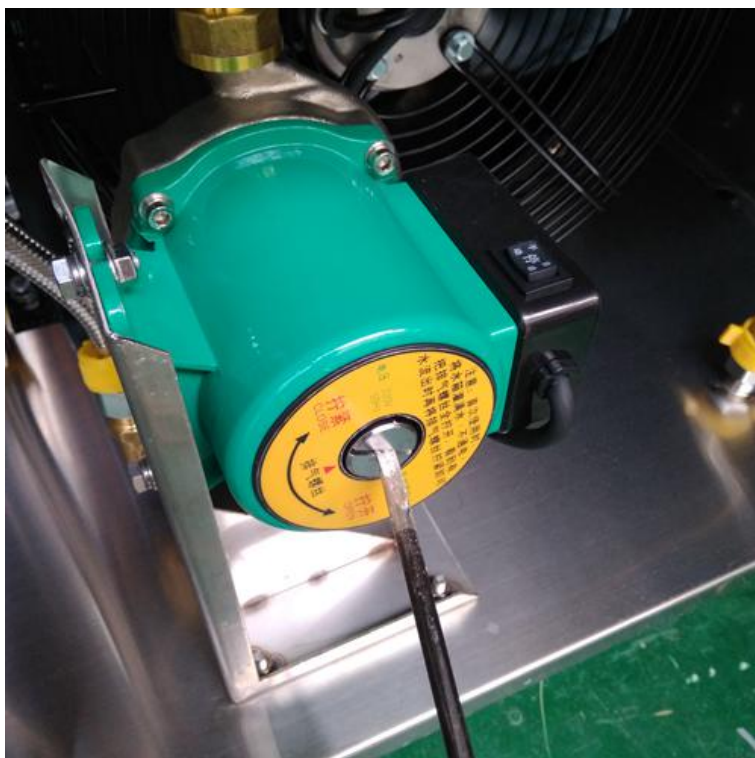
Fill up the water tank with clean water



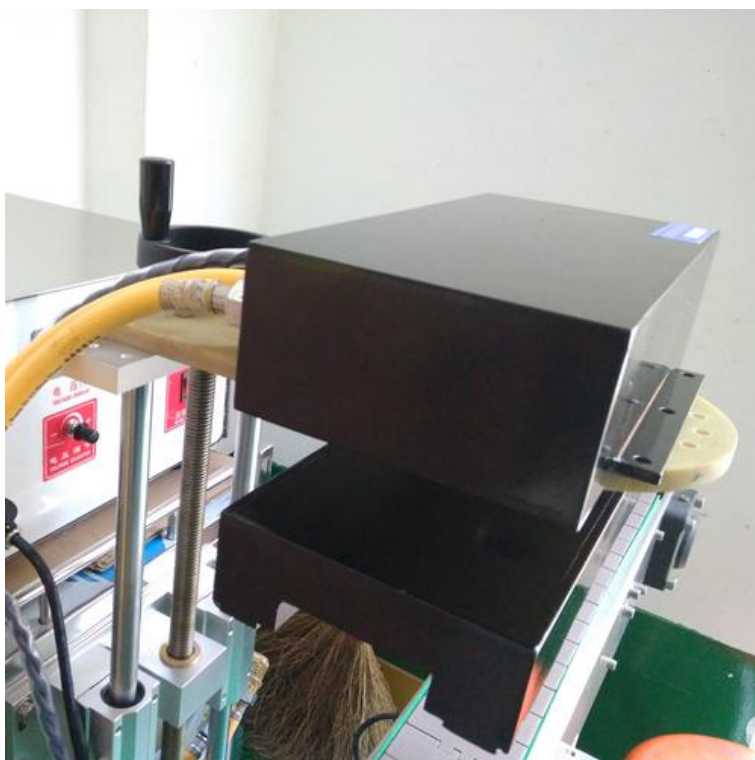
Open the door on the side of the water pump.



Unscrew the exhaust screw. After the water flows out of the water pump, tighten the exhaust screw.



Rotate the black handle to adjust the height of the heating sensor to adapt to the height of the bottle.



Turn on the power switch.

Please note that the input must be AC 220V, 1 PHASE,50/60HZ.



Turn on the work switch, Adjust the output voltage.





Adjust the conveyor speed, output voltage, and height of the sensor to achieve the best sealing effect.

